



Dart Aerospace Ltd.
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003287

D066-1003-011L08
Job Sheet 177757



Part No: D066-1003-011L08

Job Qty: 1 ea

Part Name: R66 Cabin Floor Protector - Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/17/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 12 IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM IPP Rev. B 14/07/02 Parts list updated. DL IPP REV:C 15.02.1 AS PER IIN REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/17/18	5/17/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 17 2018
110	Packaging	1 pcs	5/17/18	5/17/18	0.00	0.00	Packaging1-1		MAY 17 2018
120	QC	1 pcs	5/17/18	5/17/18	0.00	0.00	QC4		JLB SMB
125	DC	1 pcs	5/17/18	5/17/18	0.00	0.00	DC		21 MAY 22 2018
130	Packaging	1 pcs	5/17/18	5/17/18	0.00	0.00	Packaging3-1		JLB SMB FG117
140	QC21-FG	1 Ea	5/17/18	5/17/18	0.00	0.00	QC21		21 MAY 22 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1003-011L08 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1003-011L08 Location : FG117

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R8	Screw	6 Ea (6 ea)	90-Start up Operation	FM135058-3
D3580-3	Joggle Bracket	6 Ea (6 ea)	90-Start up Operation	5008676
D4941-1L08	Floor Protector, Fwd LH, (Clear)	1 Ea (1 ea)	90-Start up Operation	FI164298
D4941-2L08	Floor Protector, Fwd RH, (Clear)	1 Ea (1 ea)	90-Start up Operation	FI164300
D4941-3L08	Floor Protector, Aft LH, (Clear)	1 Ea (1 ea)	90-Start up Operation	FI164302
D4941-4L08	Floor Protector, Aft RH, (Clear)	1 Ea (1 ea)	90-Start up Operation	FI164304
MS20426AD3-4	Rivet	12 Ea (12 ea)	90-Start up Operation	FM134294
MS21059L3	Nut Plate	6 Ea (6 ea)	90-Start up Operation	5025740

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R8	6	199	0
	D3580-3	6	16	0
	D4941-1L08	1	4	0
	D4941-2L08	1	4	0
	D4941-3L08	1	4	0
	D4941-4L08	1	4	0
	MS20426AD3-4	12	3,260	0
	MS21059L3	6	217	0



Container No: S072378



Part: D066-1003-011L08

Job No: 177757

Serial No/Batch: S072378

Revision:

Inspector:

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Date: 05/17/18

5/17/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 5/17/18 12:59 PM Dart.Gagnon.Michelle

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Description: CABIN FLOOR PROTECTOR, BLACK (LIGHT DUTY) / CLEAR (HEAVY DUTY)

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the D066-1003-XXX kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1003-011L02 Cabin Floor Protector (Black Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-011L08 Cabin Floor Protector (Clear Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-013 Baggage Compartment Protectors	16.5 lb 7.5 kg	3.29 in 0.08 m	54 in-lb 0.60 m-kg	104.35 in 2.65 m	1721 in-lb 19.88 m-kg

5.0 PARTS LIST

Qty -011 L02	Qty -011 L08	Qty -013	Part Number	Description
X			D066-1003-011L02	CABIN FLOOR PROTECTORS (BLACK)
	X		D066-1003-011L08	CABIN FLOOR PROTECTORS (CLEAR)
		X	D066-1003-013	BAGGAGE COMPARTMENT PROTECTORS
1			D4941-1L02	FLOOR PROTECTOR, FWD LH
	1		D4941-1L08	FLOOR PROTECTOR, FWD LH
1			D4941-2 L02	FLOOR PROTECTOR, FWD RH
	1		D4941-2 L08	FLOOR PROTECTOR, FWD RH
1			D4941-3 L02	FLOOR PROTECTOR, AFT LH
	1		D4941-3 L08	FLOOR PROTECTOR, AFT LH
1			D4941-4 L02	FLOOR PROTECTOR, AFT RH
	1		D4941-4 L08	FLOOR PROTECTOR, AFT RH
		1	D4942-1	FLOOR PROTECTOR
		1	D4942-3	FORWARD WALL PROTECTOR
		1	D4942-7	LH WALL PROTECTOR
		1	D4942-9	DOOR PROTECTOR
		2	D4967-1	BRACKET
6	6		D3580-3	JOGGLE BRACKET
		3	D3580-5	JOGGLE BRACKET
		1	D5119-1	PLACARD
		1	D5120-1	PLACARD
6	6		AN525-10R8	SCREW
		10	AN525-10R9	SCREW
		8	CS62-1032-8CR	STUD, CLICK BOND
		3	AN970-3	WASHER
		8	MS21042-3	NUT, SELF LOCKING
		5	CB 200	3.5G ACRYLIC ADHESIVE
6	6	10	MS21059L3	NUTPLATE
12	12	20	MS20426AD3-4	RIVET



Marie Lajeunesse

From: Sonia Quirion
Sent: Thursday, May 17, 2018 1:05 PM
To: Marie Lajeunesse
Subject: P/W

TODAY
D066-1003-0111L08 X1